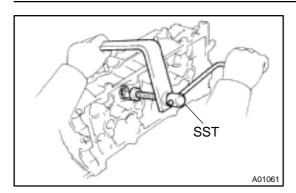
EM19J-01



# DISASSEMBLY

## 1. REMOVE VALVE LIFTERS

#### HINT:

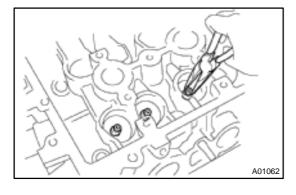
Arrange the valve lifters in the correct order.

#### 2. REMOVE VALVES

(a) Using SST, compress the valve spring and remove the 2 keepers.

SST 09202-70020 (09202-00010)

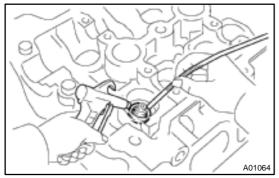
- (b) Remove the spring retainer, valve spring and valve.
- (c) Using needle-nose pliers, remove the oil seal.



(d) Using compressed air and a magnetic finger, remove the spring seat by blowing air.

### HINT:

Arrange the valves, valve springs, spring seats and spring retainers in the correct order.



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Author: Date: 574